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Directly Attached Acetylacetone to Polyurethane Foam as Solid-Phase Extractor for Determination of Metal Ions in Natural Samples

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Article history: Received 08 July 2012 Accepted 12 August 2012	Acetylacetone (AA) was chemically anchored to polyurethane foam (PUF) via azo coupling of the toluidine $-NH_2$ in PUF and active $-CH_2$ - in AA. The sorbent was used for off-line solid-phase extraction (SPE) and flame atomic absorption (EAAS) determination of $Cu(II)$, $Zn(II)$ and $Mn(II)$ in natural samples. The
<i>Keywords:</i> Acetylacetone; Polyurethane foam; Solid-phase extraction.	AA-PUF sorbent was characterized by UV-VIS, IR, H ¹ NMR, elemental and TGA analysis. Optimal experimental conditions were at pH 6, shaking time of 20 min, sample flow rate of 1.0 ml min ⁻¹ , and desorption by 10 mL from 0.4 mol L ⁻¹ hydrochloric acid. Limits of detection (LOD) were 0.14, 0.51 and 0.14 μ g L ⁻¹ and precision (RSD %) were 6.3, 5.3 and 3.2% (n = 5), respectively. All metal ions showed an analytical range of 0.3-20 μ g L ⁻¹ and preconcentration factor of 100. The proposed method has been successfully applied to the determination of these metal ions in real samples (tap water, olive leaves, and fish liver) with recovery of 91.26% Cu, 84.00% Zn and 87.34% Mn and corresponding RSD values less than 10%.

Introduction

In recent years, trace heavy metal contamination has been a serious problem for environment in the areas with intensive industry^[1]. Wastewater from non-ferrous metal ore mining and smelting, electroplating and other industrial production process, is an important pollution source of heavy metal ^[2]. Mining activities generate a large amount of tailings that are generally deposited upon the soil surface. Tailings usually provide an unfavorable substrate for plant growth because of their low pH, high concentrations of trace elements and low nutrient content^[3]. Trace element contamination may originate from both natural geochemical processes (weathering of ultramafic rocks) and anthropogenic activities (such as mining and smelting, combustion of fossil fuels, utilization of fertilizers and pesticides, disposal of wastes)^[4]. Heavy metals are involved in various industrial processes, agricultural activities, domesticwastes, and vehicles emission, and they are considered as one of the most serious pollutants due to their persistence in the environment, bioaccumulation and high toxicity^[5].

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Sediments are ecologically important components of the aquatic habitat and are also a reservoir of contaminants, which play a significant role in maintaining the trophic status of any water body. The measurements of pollutants in the water only are not conclusive due to water discharge fluctuations and low resident time. The same holds true for the suspended material ^[6]. Heavy metals can be readily transferred into the human body as a consequence of dermal contact absorption, inhalation, and ingestion and then the metal can typically body accumulate in human due to their non-biodegradable nature and long biological half-lives for elimination. It has been found that heavy metals in urban soils may have toxic effects on human health^[7]. Trace amounts of heavy metals are always present in water, and some elements may be involved in absorption, co-precipitation, complex formation, and co-adsorbed with other particulate forms ^[8]. Due to waste residue, waste water and exhaust gas from industry and traffic etc ^[9]. The trace and toxic metals are generally present in trace concentrations in environmental samples, for example copper is essential for human beings in trace quantity ^[10]. Adverse effect is manifested when these levels exceed a threshold level; higher level of essential

trace metals in our body is creating health risk. Due to these reasons, the accurate and precise determination of trace metal ions important for analytical chemists^[11].

Levels of metals in fish are of considerable interest because of potential effects on the fish themselves or the organisms that consume them, including top-level receptors, including people^[12].

The concentration of trace elements can be high in plant species growing in contaminated soils, not only in the leaves but also in the branches, and may pose severe risks to the health of the population on occasions ^[13]. The use of instrumental methods for trace metal quantifi-cation frequently requires preconcentration procedures to lower the detection limits. Methods widely used for preconcentration usually involve an ion-exchange or liquid-liquid extraction separation. Chelating ion-exchange resins are capable of preconcentrating metal ions selectively from a large aqueous volume and may easily be coupled with flame atomic absorption spectrometry (FAAS) to enhance its sensitivity. А chelating resin-based on-line preconcentration and matrix separation of metal ions followed by their determination with FAAS and inductively coupled plasma-mass spectrometry have also been employed ^[14].

Various analytical techniques have been used such as atomic absorption spectroscopy (AAS), ICP and plasma emission spectroscopy (ES/MS) ^[15]. In trace element analysis, preconcentration and separation step is needed to enhance the sensitivity and precision of the determination. The presence of trace heavy metals lower than the detection limits of instrumental techniques is one of the main lat levels. Therefore, preconcentration techniques including liquid-liquid extraction ^[16], cloud point extraction ^[17], electrode position, coprecipitation, and solid phase extraction are generally used by the researchers around the world ^[10], solid-phase extraction (SPE) membrane filtration ^[19], and different filtration materials have been used so far: nylon ^[20], glass fibre filters ^[21], cellulose ^[22], solvent extraction and coprecipitation have been carried out ^[23].

Solid Phase Extraction (SPE) is an attractive technique based on the use of sorbent that retains the analytes [24], is preferentially used, mainly due to its simplicity, low cost, contaminant free and adaptation to flow injection techniques ^[10]. The advantages of the column SPE over liquid-liquid extraction are the higher concentration factor. SPE is an ideal technique for trace metals separation/preconcentration, and it possesses virtues such as simplicity, flexibility, easy of automation, and high enrichment factor. Since the adsorption materials play a very important role in SPE, much of the current research in SPE focuses on the development of new sorbents. To date, many novel adsorbents, such as nano materials, ion imprinted material, mesoporous materials, carbon nano tubes and magnetic nanoparticles have been employed in SPE^[25].

Before analysis, due to the complexity of some sample matrices, their incompatibility with the desired instrumental method and low concentrations of the analytes in water, a preliminary sample preconcentration and/or separation technique is required. Solid-phase extraction (SPE) ^[26], in many causes analytical techniques are not sufficient for trace determination and a separation/preconcentration step prior to determination by FAAS is required. It is one of the most used techniques for samples pretreatments for complex matrices, mainly because trace analyte preconcentration and sample matrix removal are achieved at time ^[27].

Preconcentration procedures are therefore necessary to improve the sensitivity and selectivity in trace-metal determination ^[28]. Inductively coupled plasma-mass spectrometry (ICP-MS) techniques are costly and they still suffer from matrix effects when samples are analyzed directly. Therefore, a sample pretreatment step, which can separate the analytes from the matrix components and preconcentrate them before their measurement, is often mandatory ^[25]. The treated of polyurethane foam by (PUF) hydrolvsis with hydrochloric acid, to form a diazonium salt, which couples with α -naphthylamine, α -naphthol, β -naphthol, 8-hydroxyquinoline, resorcinol, or catechol. Introduction of primary amine group on polyurethane foam is also tried via a nitration step followed by reduction of nitro groups with zinc dust in acid media. The purple azo dye formed on the surface of the foam material is used for quantitative and/or semiquantitative determination of submicrogram amounts of nitrite^[29].

Sorbents have been successfully used for the preconcentration; separation and sensitive determination of trace metal ions, such as; Polyurethane Foam (PUF) is material in which a proportion of solid phase is replaced by numerous small bubbles (cells)^[30]. PUF is merited by its very low cost and simplicity of preparation. Moreover, this material is resistant to pH changes, and has a reliable resistance to swelling when placed in organic solvents. The action of sodium nitrite (NaNO₂) on the thermal amine groups of PUF in present of 0.1 MHCl leads to a yellow color on the foam, which is attributed to the diazotization reactions and the formation of the diazonium chloride in the foam ^[31].

A polyether type polyurethane foam loaded with TAC (2-(2-thiazolylazo)-p-cresol) for determination of cobalt in water samples ^[32], polystyrene functionalized with N,N-bis(naphthylideneimino)diethylenetriamine

(NAPdein) for determination of trace levels of cadmium(II) by FAAS ^[33].

PUF loaded with 2-(2-benzothiazolylazo)-2-p-cresol (BTAC) reagent. An on-line system for enrichment and determination of lead ^[34]. Many reagents have been in immobile on PUF such as 2-Aminoacetylthiophenol modified polyurethane foam was successfully synthesized by coupling the foam through 2-aminoacetylthiophenol ^[35].

The PUF functional groups are highly reactive towards diazotization by sodium nitrite, azo coupling with 4-nitrophenyldiazonium tetrafluoroborate, oxidation by active chlorine, and condensation with formaldehyde, resulting in the formation of intensely colored products ^[36]. PUF functionalized with a-naphthol was synthesis by covalently linking them through an -N=N- group. The characterization of 1-naphthol bonded to polyurethane foam (1-Nap–PUF)^[37] a method for the incorporation of Nile blue A into polyurethane foam matrix ^[18], the grafted polyurethane foam sorbents were prepared by coupling polyether polyol, toluene di isocyanate and basic dyestuff (Methylene blue, Rhodamine B and Brilliant green). The Me.B-PUF, Rh.B-PUF and Br.G-PUF^[38]. Penicillins (penicillin G, amoxicillin, and ampicillin) are extracted in a mincolumn packed with methylene blue grafted polyurethane foam (MBGPUF) material o-Aminophenol (AP) and its azo derivative with B-Naphthol(Naph) is bonded to PUF (BPUF) and used as solid phase extractor of Ni. Cd and Zn ions ^[39]. The simplicity of operation and flexibility of working conditions of SPE are dependent on the proper choice of sorbent material. Different sorbents have been used for solid phase extraction of zinc including polyurethane foam ^[27].

Acetylacetone forms chemical modification of PUF was done to terminal-NH2 via azo compiling with Acetylacetone phenyl hydrazone condensation with HCl/NaNO₃^[40]. Versatile and useful chelate compounds with various kinds of metals. For example the complexes of Mn(II), Co(II), Ni(II), Cu(II) and Zn(II) with a novel heterocyclic azo derivative formed by 2-amino-3-carbethoxycoupling diazotized 4,5-dimethylthiophene with acetylacetone [41], and therefore its structure and reactivity have been important issues in many fields of science. Acetylacetone has two interesting structural isomers, diketo and enol, and it is well known from spectroscopic evidences that the relative population of these two varies depending on the characteristics of environment ^[42]. In its enolic form has been found to produce the OH radical as a phtofragment after the π - π * transition induced by UV irradiation ^[43]. Condensation product between acetyl acetone and primary amines is hydrazone compound with the formula $-R_2C=NR-$ and these ligands are well known to form stable complexes of metals^[44].

In this work, the terminal amine group in the untreated PUF was utilized for the azo dye formation. By coupling the diazotized PUF with the active methylene group of acetylacetone. The synthesized sorbent containing azo groups adjacent to hydroxyl groups to yield chelating sites for the complication to metal ions.

2. Experimental

2.1. Instrumentations

The UV–Visible spectrophotometer model UV-1601 (Shimadzu, Japan) was used to record the absorption spectra of the new sorbent. Unicam flame atomic absor-

spectrometer (FAAS) ption model SOLAAR32Help©969 (England), was used for details metals ion HC lamp current and wavelength for determination of copper (10mA, 213.9nm), Zn (5mA, 324.8nm) and Mn (12mA, 279.5nm). The calibration A=0.084C+0.0055 lines (R=0.99991), were A=0.162C+0.02 (R=0.99795), and A=0.053C+0.0078 (R=0.99998), respectively. The pH measurements were carried out on a WTW720 pH meter model CT16 2AA (LTD Dover Kent, UK) and equipped with a combined glass electrode. Wrist Action shaker mechanical shaker was purchased from Burrel, model El75 (PA, U.S.A). Elemental analysis CHNS was done by elemental analyses system GmbH, model vario ELIII (Hanau, Germany). NMR spectra were recorded on mercury-300bb "NMR300" spectrometer (Varian300, USA) and dimethylsulfoxide (DMSO) was used as solvent. Thermo scientific Nicolet FT-IR model 6700 (Illinois, USA) was used to record the infrared spectra in the range 400- 4000 cm⁻¹. The thermogravimetric analysis was performed on shimadzu TGA analyzer model TGA-50H (Rash, Japan) at rate flow 30.00 (mL min⁻¹) and holding temperature 500, in a controlled atmosphere. The initial weight of each sample was around 1.173-2.225 mg. The samples were kept in a platinum crucible and heated in the furnace, flushed with N_2 gas at the rate of 30 mL min⁻¹, from 25 to 700°C, at the rate of 10°C min⁻¹.

2.2. Reagents

Unless otherwise stated, all reagents were of analytical-reagent grade. Distilled water was used to prepare the solutions. Laboratory glassware was soaked in 18 mol L^{-1} sulfuric acid solutions then washing by distilled water and dried in dust free environment. Acetylacetone and phenylhydrazine were obtained from sigma-Aldrich (USA) and Prolabo, Rue palee, (Paris, France), respectively. Mineral acids including nitric, sulfuric and hydrochloric were obtained from Merck (Darmstadt, Germany). Standard solutions metal ion $(1000 \text{ mg } \text{L}^{-1})$ were prepared by dissolving 3.9291g, 2.7443g, and 4.0832g of dried CuSO₄.5H₂O (adwic, El-Nasr, Egypt), ZnSO₄ (merck), and MnSO₄.4H₂O (adwic), respectively. A 1L solution containing 1mL concentrated nitric acid. Working solution 10 µg mL⁻¹ was prepared within-day work by dilution from the standards, by distilled water. Commercial PUF, open-cell polyether type, was supplied from the Egyptian Company for Foam Production (Cairo, Egypt). The PUF was cut into similar cubes (50 mm dimension), washed by 0.1 mol L^{-1} solution of HCl, followed by distilled water and ethanol and then squeezed between clean sheets of filter paper and dried in a stove at 80°C for 1.0 h and stored in a dark bottle.

2.3. Synthesis of AA-PUF

The diazotized PUF was coupled to acetylacetone to get the azo product. For this purpose, one-gram PUF cubes was soaked in HCl (50 % w/v) for 6 h to liberate the maximum number of free NH₂ groups by the hydrolysis of residual isocyanate and some urethane groups. Thereafter, the foam was washed with water, placed into a 0.1 mol L^{-1} HCl solution (100 mL) and cooled in an ice bath. Diazotization was affected by the drop wise addition of 1 mol L^{-1} solution of sodium nitrite to the cold mixture, and stirred vigorously until the yellow color appeared in PUF due to the formation of diazonium salt. The mixture was thermostated for 1 h at a temperature below 3°C. After that, the plugs were transferred to a mixture containing of 5 ml (AA), 1 mol L^{-1} sodium acetate in 50% (w/v) ethanol and stirred. A canary yellow plug from AA-PUF were obtained and kept in an ice for 24 h. Finally, the yellow plugs were washed subsequently with 0.1 mol L^{-1} HCl, distilled water and ethanol then dried.

2.4. General procedure

Batch procedure

Solutions containing Cu(II), Zn(II) and Mn(II) at concentration 0.5 μ g mL⁻¹ each metal ion. The influence of extraction time on sorption capacity was investigated at various shaking periods (5, 10, 15, 20, 25 and 30 min) at the selected pH of maximum extraction. Also, the maximum capacity of AA-PUF for was determined under "static" batch conditions. A 20 mL solution containing 0.5 μ g mL⁻¹ each element was shaken with 100 mg AA-PUF for 1.0 h after adjusting the sample to optimized pH.

2.5. Column preparation

A glass column, 20 cm long and 1 cm internal diameter, having a stopcock was used. Small glass beads were put above the stopcock to serve as the base for the foam plugs. Then, 1.0 g of AA-PUF sorbent was packed inside the column by applying gentle pressure with a glass rod. The foam is about 2 cm bed height. All the times the foam was immersed in solution to avoid bubbles or channel formation. It was washed with 0.1 mol L^{-1} HCl solution and cleaning with distillation water, conditioned to the desired pH before running the experiments. At end day work, the column was washed with large volumes of distilled water and stored filled with water for the next preconcentration cycle. A sample solution containing 0.5 μ g mL⁻¹ metal ion in a volume of 20 mL was taken and its pH was adjusted to optimum pH for maximum extraction. Influence of solution flow rate, eluent concentration and volume, sample volume and interfering ions were examined. The foam sorbent was activated for each run by washing with 5 ml of aqueous solution of 1.0 mol L^{-1} hydrochloric acid, treating with 5 ml of 0.1 mol L^{-1} sodium hydroxide solution, and finally washing with 20 ml of distilled water to remove all hydroxide and the effluent become neutral.

2.6. Sample preparation

2.6.1. Olive leaves

Olive leaves were obtained from a local market in Cairo City. The green leaves were washed many times with distilled water to remove any dust and cut into small pieces then dried in an oven at 80° C for 10 h till constant weight. After that, the dried leaves were ground in porcelain mortar. Digestion of the dry sample was effec-

ted by accurately weighing 0.50 g from the powdered sample and thoroughly mixed with 20 mL of 14 mol L⁻¹ concentrated nitric acid solution in a clean glass beaker. The mixture was heated on hotplate within fume cupboard till nearly dryness. After cooling, distilled water was added to the final digest and it was neutralized to pH 7 using 2.5 mol L⁻¹ sodium hydroxide solution. The mixture was finally diluted to 50 mL adjusted to the optimum pH for sorption with 0.1 mol L⁻¹ NaOH.

2.6.2. Fish liver

Fish liver (Makrel fish), obtained from a nearby market in Cairo City, was cut into small pieces and washed several times with distilled water. The sample was transferred into clean and dry glass beaker then dried in oven at 105 °C for 24.0 h. Next, the dry sample was put into a clean and dry porcelain ignition crucible and heated for 2.0 h in a muffle furnace at 200°C, 400°C and finally at 600°C, respectively. An accurately weighed 0.4 g from the final sample was digested in 20 mL concentrated nitric acid 14.0 mol L⁻¹ till nearly dryness. Then, it was made to the optimum pH by sodium hydroxide solution and diluted to 50 mL with doubly distilled water. The final solution was passed through the column for preconcentration of the metal ions and the desorbed elements were measured by FAAS ^[45].

2.6.3. Tap water

Tap water sample was collected from our research laboratory at chemistry department (Ain-Shams University). It was filtered to remove any suspended particulates, adjusted to pH 6.5 with 0.01 mol L^{-1} nitric acid and immediately analyzed by passing the sample through the column at flow rate 1mLmin⁻¹. The column was rinsed with distilled water and the sorbed metal ions were eluted by 10 mL from 0.5 mol L^{-1} HCl and the desorbed element was measured by FAAS.

2.6.4. Pharmaceutical sample

Kerovit is a pharmaceutical preparation which is widely receipted for activity, vitality and memory improvment. This is producted by Amoun pharmaceutical Co. SAE (El-Obour City, Cairo, Egypt). Each capsule contains trace elements (7.5 mg) Zn, (2.0 mg) each of Cu and Mn in addition to multivitamins and supplements. Analysis was carried out by taking one capsule in about 20 mL concentration (14.0 mol L⁻¹) HNO₃ and heating for about 30 min until dissolving all constitutes in the capsule the mixture was adjusted to optimized pH and diluted to 1000 mL. An aliquot 50 mL from the final solution was analyzed according to the proposed methodology ^[46].

3. Results and discussion

3.1. Characterization of AA-PUF

The IR spectral data of the untreated PUF and AA-PUF materials were compared. Two new bands have been observed in AA-PUF at 1657 and 1603 cm⁻¹ which can be due to carbonyl (C=O) in acetyl acetone and -N=N-groups, respectively. As show in **Fig. 1**.



Fig. 1: IR spectra of the PUF phase and modified AA-PUF.

The elemental analysis data for untreated PUF were (found: C, 56.3; H, 7.71; N, 5.25; calculated for $C_{78}H_{126}N_6O_{30}$: C, 57.6; H, 7.74; N, 5.16%); and for AA-PUF were (found: C, 59.3; H, 5.6; N, 5.75; calculated for $C_{83}H_{131}N_7O_{32}$: C, <u>57.34</u>; H, <u>7.54</u>; N, 5.6%). The data indicated one AA molecule was coupled to the average empirical formula of untreated PUF finally; the overall data confirmed the anchoring of AA to PUF in the first step as presented in **Fig. 2**.



Fig. 2: Structural formulae of AA-PUF Sorbents.

Thermo gravimetric analysis curves are presented in Fig. 3. The anchored surface presented an additional mass loss due to the acetylacetone moieties bonded to the foam backbone, mass loss of 6% within the temperature range 250-320°C which is corresponding to molecular mass of 104 g mol⁻¹. From the proposed molecular formula of AA-PUF, the molecular mass of AA moiety is 98 g mol⁻¹ which compromise 5.6% mass in AA-PUF material. Therefore, the mass loss may be due to the loss of the coupled AA unit attached to terminal amino group in PUF. As can be seen from the structure in Fig. 1. The second mass loss of 5.9% beginning at 352°C up to 420°C that corresponding due to decomposition of PUF similar to untreated PUF reaching final degradation of methylene residue AAmethyl.

¹H-NMR spectroscopic analysis for structure elucidation of the sorbents was done by dissolution of the polymer in dimethylsulfoxide after addition of few drops from triflouroacetic acid to increase the solubility of the polymer. **Fig. 4** showed the ¹H-NMR spectra of AA-PUF.



Fig. 3: TGA curves for untreated PUF (A) and AA-PUF (B).



Fig. 4: ¹H NMR spectra for AA-PUF (A).

The important peaks in PUF are characterized to CH_3 -1.5 ppm, CH_2 -1.9–2.0 ppm, CH-3.5–3.7 ppm, aliphatic OH-3.9 ppm, The CH_2 proton is appeared at 2.3 ppm. A sharp peak at 2.7 ppm is depicted to the = CH_2 . In spectrum (A), a singlet beak observed at 8.5 pp attributed to the NH in urethane group but no peaks have appeared around 7.5 ppm. Two in spectrum (B) characteristic peaks were observed at 8.5 and 9.42 ppm standing for the chemical –NH in PUF.

UV-Vis spectra of the PUF and AA-PUF were measured to confirm the chemical modification. A thin film from the foam material was placed in DMF as blank in quartz cell and the absorbance was recorded **Fig. 5**. The untreated PUF showed no absorption peaks in the estimated wavelength range from 550 to 300 nm. While that for AA-PUF 570-585 nm. This confirmed the color change from white (untreated PUF) to yellow (AA-PUF).

3.2. Batch method

3.2.1 Influence of solution pH

The influence of pH on extraction was investigated in the range 3-8. The results are presented in **Fig. 6**. Maximum recovery was achieved for copper, Zinc and Manganese at pH 6, has indicated great improvement in recovery of metal ions, an enhancement in recovery by AA-PUF contains only the two carbonyl oxygen atoms. The sorbent contain the two azo nitrogen atoms which couple AA to the PUF backbone. Therefore, the improvement in sorption characteristics for metals in AA-PUF might be due to the extra two nitrogen atoms. These elements are well known to have good affinity to nitrogen containing compounds ^[35, 47]. Manganese ions form more stable complexes with oxygen atoms than nitrogen, all elements showed a decrease in recovery at $pH \ge 7$ which could be due to precipitation of metal hydroxides.



Fig. 5: UV-Vis absorption spectra of untreated-PUF (1) and AA-PUF (2)





3.3. Sorption Kinetics

The effect of shaking time on the sorption of metal ions by the foam sorbents was investigated in the selected shaking intervals 5, 10, 15, 20 25 and 30 min. This parameter is important to envisage the minimum time necessary to achieve maximum extraction. Results showed that copper, Zinc and Manganese reached maximum sorption after 25 min with the sorbent. The identified recovery percentage for Cu(II), Zn(II) and Mn(II) were 85, 74 and 80%, respectively, after 20 min shaking time. This slightly fast extraction in case of Cu(II) and Mn(II) is indicative of diffusion of metal ions throughout a hypothetical film or hydrodynamic boundary ^[48].



Fig. 7: Effect of shaking time on sorption of Cu(II), Zn(II) and Mn(II) sorbed ($\mu g g^{-1}$) by AA-PUF as function of (t, min) at concentration 0.5 $\mu g m L^{-1}$, pH 6, 10 mL volume of sample, weight of sorbent 0.1g and temperature 25 °C

3.4. Kinetic models

The kinetic mechanism controlling the adsorption of the metal ion was obtained by applying the pseudo first-order to fit the experimental results. Validity of this model could be investigated by analyzing the linear graphs obtained from plotting of log ($q_e - q_t$) versus t, where q_e and q_t are the sorbed metal ion ($\mu g g^{-1}$) at equilibrium and at any time t (min), respectively. The pseudo-first-order rate equation given by Lagergren and Kungliga ^[49] can be represented by:

$\log (q_e - q) = \log q_e - k_1 t/2.303$ (1)

The obtained results are shown **Fig. 8.** The linear correlation coefficient (r) was in range 0.970 to 0.990. This indicates that this pseudo-first order model is inconvenient for an interpretation of the adsorption kinetics data.



Fig. 8: Lagragren plotting for metal ions at concentration 0.5 μ g mL⁻¹, pH 6 (AA), 10 mL volume of sample, weight of sorbent 0.1g and temperature 25 °C

According to the pseudo-second order equation ^[50], in the particular model the k_2 is the pseudo-second-order rate constant (g $\mu g^{-1} \min^{-1}$).

$$dq_t = 1/(k_2 q_e^2) + (1/q_e) t$$
 (2)

The model for Cu(II) sorption provided a better correlation coefficients R=0.9994. From the slope of the regression equation, the q_e obtained values were 94.60µg g⁻¹, which are in good agreement with the q_e values obtained experimentally; similar data were obtained which fit very well to the pseudo-second order kinetic model as indicated in **Fig. 9.** The kinetic results obtained for Cu(II), Zn(II) and Mn(II) by employing the pseudo second-order kinetics model are complied in **Table 1**. Better correlation coefficient were obtained, they were in the range 0.998 to 0.999



Fig. 9: Pseudo-second order plotting for first order kinetics model for t/q_t versus time t at concentration 0.5 μ g mL⁻¹, pH 6 (AA), 10 mL volume of sample, weight of sorbent 0.1g and temperature 25 °C.

Table 1. Adsorption kinetic data obtained from pseudo-first and pseudo-second order model at 25°C

		Pesudo first-order			Pesudo Se	Pesudo Second-order		
Metal ion	q _{exp} (μg g ⁻¹)	q _e (μg g ⁻¹)	K ₁ (min ⁻¹)	\mathbf{R}^2	$q_e \ (\mu g \ g^{-1})$	K ₂ (g μg ⁻¹ min ⁻¹)	\mathbf{R}^2	
Cu (II)	85	69.26	0.166	0.970	94.60	3.72×10^{-3}	0.999	
Zn (II)	74	41.11	0.119	0.990	82.57	4.23×10^{-3}	0.999	
Mn (II)	80	62.87	0.173	0.982	87.95	4.97×10^{-3}	0.998	

Observed from above table, the Zn with AA-PUF has lower value of rate constant than with Cu and Mn, that's congruent with **Fig. 7**. On other hand the rate constant of Cu at AA-PUF is higher as shown in **Fig. 7**, but The Zn with AA-PUF lower curve goes quickly to equilibrium. Finally, better satisfaction of the data was achieved when the pseudo second-order kinetics model was applied and more likely to fit the adsorption process.

The mechanism of the intra particle diffusion model was investigated applying the Morris–Weber equation ^[50]. Intra-particle diffusion rate constant K_d (µg g⁻¹ min^{-1/2}) was verified from the slope for the plot of q_t values versus the square root of shaking time t.

$$q_t = K_d t^{1/2}$$
 (3)

The obtained correlation coefficients(r) were 0.973 to 0.989 which are lower than pseudo-second order. The values of K_d for the studied elements Cu(II), Zn(II) and Mn(II) are 40.494, 34.848 and 38.246 µg g⁻¹ min^{-1/2} respectively. For AA-PUF, the highest K_d value was observed for Cu followed by Mn and finally Zn.

3.5. Sorption Isotherm

The sharp increase in sorption of metal ions are observed in below **Fig. 11**, with increase in concentration from 1 to $10 \ \mu g L^{-1}$, and when M(II) ions concentration increases from 15 to 25 $\ \mu g L^{-1}$, results in low sorption capacity its approximately constant sharp. These results demonstrate that the formation of adsorp-



Fig. 10: Plotting of intra-particle diffusion model for metal ions = $0.5 \ \mu g \ mL^{-1}$, pH 6 (AA), 10 mL volume of sample, weight of sorbent 0.1g and temperature 25°C.

tion exists as physical adsorption and chemical adsorption. The adsorption is sensitive to the change under the low concentration of electrolyte, which shows that the sorption is dominated by the electrostatic attraction (physical adsorption)^[51].



Fig. 11: Extraction isotherm of Copper, Zinc and Manganese with AA-PUF sorbent ($0.5 \mu gml^{-1}$, pH 6, 10 mL volume of sample, weight of sorbent 0.1g).

3.5.1. Langmuir model

The Langmuir isotherm was used to model sorption equilibrium data ^[52]. From the analysis of isotherm, the value of the sorption capacity, the concentration of Cu(II), Zn(II) and Mn(II) ions, and the mathematical equation of isotherm were placed in a linear form more suitable for determination of sorption parameters. Langmuir isotherms which are described by the equation given below:

$$C_e / q_e = 1/q_{max} K_L + C_e / q_{max}$$
 (4)

Where $q_{max} (\mu gg^{-1})$ is the maximum amount of metal ion per weight to form a complete monolayer equilibrium metal ion concentration $C_e (\mu gL^{-1})$ and K_L is the Langmuir constant related to the affinity of binding sites. The plot of Langmuir model for AA-PUF is presented in **Fig. 12**.



Fig. 12: Langmuir model of Copper, Zinc and manganese with AA-PUF

Fig. 12. The results afforded the regression equation C_e/q_e (Cu)= 0.19494+0.00261 C_e with good correlation (\mathbf{R}^2) = **0.99928**), coefficient C_e/q_e $(\mathbf{Zn})=$ $0.20778+0.00291C_e$ (R²= 0.99963) and C_e/q_e (Mn)= 0.20702+0.00253Ce, (R²= 0.99972). From previous equation, it was possible to calculate the parameters q_m that were <u>383.14</u>, <u>343.64</u> and <u>395.25 μ g⁻¹, respectively</u>. The equation suggests that the Langmuir model is reasonable in interpreting the experimental data. So the values of the q_m of AA-PUF for Cu, Zn and Mn adsorption is similar with the experimental value (330, 300, and $337\mu g^{-1}$).

3.5.2. Freundlich model

The Freundlich model is an empirical equation used to estimate the adsorption intensity of the sorbent towards the adsorbate. The Freundlich isotherm can be represented by the following equation

$$q_e = K_F C e^{1/n} \quad (5)$$

Where, K_F and n are the Freundlich constant which determines the curvature and steepness of the isotherm. Also, the value of (n) indicates the affinity of the sorbate. The above equation is linearlized as:

$\log q_e = \log K_F + (1/n) \log C_e \quad (6)$

A plot of log C_e against log q_e yielding a straight line indicates the conformation of the Freundlich isotherm. The constants 1/n and log K_F can be determined from the slope and intercept, respectively.



Fig. 13: Freundlich model of Copper, Zinc and manganese with AA-PUF.

Shown in **Table 2**. The correlation coefficients (R^2) and the experimental data have proved that adsorption is well correlated to Langmuir model than Freundlich model. Comparison of the obtained isothermal data is depicted in **Table 2** shown below

Table 2. Isotherm parameters obtained form langmiur and freundlich models

Matalian	q _{max}	Langmuir pa	Freund	eters		
Metal Ion	$(\mu g g^{-1})$	$q_{\text{max}} (\mu g g^{-1})$	R	Ν	$K(L g^{-1})$	R
Cu(II)	330	383.14	0.9992	2.326	25.812	0.983
Zn(II)	300	343.64	0.9996	2.202	20.569	0.967
Mn(II)	337.4	395.25	0.9997	2.193	22.519	0.981

From the **Table 2** showed that the rate of adsorption of metal ions on AA-PUF obeyed a Langmuir kinetic model. Difference in exchange capacities of metal ions may be attributed to their different ionic sizes, degree of hydration and the value of their binding constant with the adsorbent $^{[53, 54]}$.

3.6. Sample flow rate

Sample flow rate is a measure of the contact time between the metal ion in the sample liquid phase and the solid sorbent. The lower the flow rates the longer the contact time and the larger extent of metal binding. An aliquot of 5 ml at concentration 0.5 µg mL individual metal ion solutions were adjusted at pH 6-7 and introduced into a packed column containing 1 g sorbent at varying rates from 0.25 to 2.0 mL min⁻¹. For AA-PUF, at flow rates up to 1 mL min⁻¹ a constant and maximum recovery was observed for Cu while recovery of Zn and Mn was similar Fig.14. The results showed that flow rate variations in the range of 0.25-1.0 mL min⁻¹ a gradual decrease in recovery was observed while higher flow rates than 1.0 mL min⁻¹ had no significant effect on the sorption of the metal ion Fig.14. For achievement of a good precision, a flow rate of 1.0 mL min⁻¹ was chosen for subsequent experiments. However, higher flow rates up to 2.0 mL \min^{-1} could be employed when the sample concentration is too low to benefit of a decrease in analysis time but on the expense of method precision.



Fig. 14: Effect of sample flow rate on the recovery of Cu, Zn and Mn with AA-PUF sorbent at pH 6, $0.5\mu g~mL^{-1},~10ml$ samples and 1.0g foam

3.7. Desorption metal ions

Eluent type can influence both of the lifetime of the sorbent of the method. The usage of complexing agents like thiourea or EDTA was excluded as it might be sorbed into the foam matrix thus causing chemical changes in the nature of foam surface leading to irreproducible recovery data.

Hydrochloric and nitric acids are presumed to be the most suitable for desorption of the bound metal ions. The most frequently used is hydrochloric acid because it is suitable with its non-oxidative effect in controversy to nitric acid.

Universally, dilute mineral acids was found effective for removal of metal ions from PUF based sorbents ^[55]. However, at too low acid concentration the amount of protons may be not enough to protonate the chelation site to exchange with bounded metal ion. High acid concentration was not used for desorption due to increasing the volume of eluate by the need for its neutralisation prior to FAAS determination that would reduce the preconcentration factor or contamination from acid. Therefore, concentration of hydrochloric acid was carefully optimized. For this purpose, the metal ions were eluted from the column with 10 mL of HCl of varying concentration between 0.2 and 0.7 mol L^{-1} at optimum flow rate. The recovery of Cu, Mn and Zn, was quantitative (34-80%) at acid concentration from 0.3-0.5 mol L⁻¹ as shown in Fig. 15. But it was found no significant difference in the recovery percentage of each metal ion at different concentrations of eluent. Low recovery was achieved for Mn with AA-PUF at concentration $< 0.3 \text{ mol } L^{-1}$. Also, at acid concentration more than 0.5 mol L⁻¹, the recovery was reduced for most elements which could be due to interference by chloride ion. Accordingly, the 0.4 mol L^{-1} concentration was selected as the optimum eluent concentration for achievement of the highest recovery of each metal ion.

Volume of eluent solution necessary to quantitatively remove Cu(II), Mn(II) and Zn(II) from the modified sorbents was carefully investigated. It is of great importance to use sufficient volume from the eluent enough to desorb metal ions, however, extra volume will adversely affect the value of preconcentration factor. Elution was effected with volumes from 2.5 to 12 mL, 0.4 molL⁻¹ hydrochloric acid. Under the specified experimental conditions, recoveries higher than 86% for AA-PUF was obtained for all elements by employing 8-10 mL from the eluent. Larger volumes than 10 mL caused decrease in the recovery percentage which might be due to dilution of the eluate. In order to pursue maximum preconcentration and recovery, a 10mL from 0.4 mol L⁻¹ hydrochloric acid was employed.



Fig. 15: Effect of hydrochloric acid concentration on the recovery of Cu, Zn, and Mn with AA-PUF modified at pH 6, $10\mu gL^{-1}$, 10ml samples and 1g foam.

3.8. Break through curve

Values of the working capacities were determined for fixed-bed column packed with 1.0 g sorbent. The column were percolated with metal ion solution with initial concentration 10 µg and adjusted to pH 6 then passed at flow rate 1.0 mL min⁻¹. Fixed bed breakthrough curves were obtained to investigate the capability of column operation. Evidently, AA-PUF column could completely remove elements and there was no leakage of metal ion up to 2.5 mL bed volume. After this volume, the effluent concentration increases gradually with varying different behaviours. The influent-effluent equilibria at point of zero sorption were obtained at 15 for Cu and 10 for Zn and Mn. The larger bed volume for Cu zero-point adsorption could be explained by the less stability for Cu to the ligand compound where fraction of intervening ions are retained and other fraction went to effluent. Controversy, Zn reached the saturation point after only 10 mL from feeding solution was passed which reveals that all Zn ions are strongly retained to the column without further desorption. Manganese showed intermediate retention characteristics. The working breakthrough capacity could be calculated by the equation:

$C_{w} = V_{b} \cdot C_{o} / V_{s} \quad (7)$

Where C_w is the column working capacity, V_b is the collected volume of effluent between the first fractions and that to the breakthrough point (mL), C_o is the initial concentration of metal ion, V_s is the volume of sorbent bed packed into the column. The working capacities were 15 for Cu and 10 for Zn and Mn in case of AA-PUF, Maximum capacity was observed 150 μgg^{1-} , 100 μgg^{1-} and 100 μgg^{1-} respectively, which reveals good retention of the element onto the column which predict good preconcentration capability and low limit of detection. The order of capacity is in the following order.



Fig. 16: Breakthrough curves for Cu, Zn, and Mn solution $(10\mu gl^{-1})$ with AA-PUF foam at 1 ml min^-1, pH 6 and 1 g foam sorbent.

3.9. Interference effect

The potential interferences of some foreign ions that might be sorbed onto AA-PUF were investigated in order to identify influence on sorption. The sorption of metal ions in the presence of common ions or complexing agents may be affected due to precipitation, complex formation or competition for sorption sites. Ten milliliter model solution containing 0.5 μ g mL⁻¹ Cu, Zn or Mn was adjusted to optimum pH and passed through the column at flow rate 1.0 mL min⁻¹. The concentration of the added foreign ions was gradually increased in the sample. The tolerance levels were taken as the maximum concentration of foreign ion that caused a change in recovery by $\pm 5\%$ compared with reference volume. Cations examined were: Na(I), K(I), Ca(II), Mg(II), Fe(III), Co(II), Ni(II), and Pb(II), and anions e.g. chloride, sulphate, nitrate, phosphate and oxalate. The obtained results are depicted in Fig. 17. Results showed that AA-PUF extraction of Cu(II) was affected by the presence of transition elements Fe(III), Co(II), Ni(II), and Pb(II) and some anions especially chloride and oxalate. While Zn(II) extraction was strongly affected by Fe(III) and Ni(II) in addition to chloride and oxalate. Alkali and alkaline earth elements did not show strong interfering effect on Cu and Zn recovery. On the other hand, extraction of Mn(II) by AA-PUF was adversely affected by Ca and Mg ions. The alkaline earth metal ions did not interfere with the extraction. Finally, the effects of most examined foreign ions are found to be negligible which confirms that the studied metals can be determined quantitatively in natural samples with relevant accuracy.



3.10. Influence of sample volume and preconcentration factor.

Sample is volume directly related the to preconcentration factor (PF). The higher the volume of the sample from which metal ion can be quantitatively preconcentrated, the greater the value of PF. The influences of the volume of sample on the recoveries of $10 \ \mu g L^{-1}$ metal ions were studied by varying the sample volume from 100 to 1000 mL and desorption was affected by a 10 mL from 0.4 mol L⁻¹ HCl eluent solution. The obtained results are summarized in Table 3.

Quantitative recoveries (93-97%) were achieved at sample volume in the range of 100–1000 mL for the investigated metal ions. Above 1000 mL, the recoveries decreased and were not quantitative. Incomplete retention of metal ions could be probably due to the sample itself acted as eluent or less contact of metal ion with the sorbent surface.

Therefore, a sample volume ≤ 1000 mL was recommended for the simultaneous preconcentration of all metal ions in order to ensure good recovery. A preconcentration factor 100 was obtained by the ratio of the maximum sample volume for each analytes to the eluent volume.

Table 3. Preconcentration of metal ions on 1.0 g foam column
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Element	Initial volume (ml)	Concentration µgL ⁻¹	Desorption Volume (ml)	Recovery (%)	PF
Cu(II)	1000	10	10	93.6	100
Zn(II)	1000	10	10	93.5	100
Mn(II)	1000	10	10	97.2	100

3.11. Reusability and Precision

Reusability test was studied because it indicates the number of preconcentration cycles the column can be used without losing its analytical efficiency. Indeed, the whole experimental work was carried out on the same sorbent plugs either as packed column or in batch methodology. There was no need to replace the plugs since it gave quantitative sorption from time to time. Therefore, the reusability could be obtained by counting the total number of preconcentration cycles in which the plugs were used. It was found that the capacity of the two sorbents was practically constant after its repeated use more than 70 cycles. The use of low concentration hydrochloric acid as an eluent elongate the life time of the sorbent. Finally, the multiple uses of both of sorbent are feasible.

The precision of the determination of copper, zinc and manganese was evaluated under the optimum conditions mentioned for preconcentration by column method. Five samples were prepared identically each contains 10 μ g metal ion in 10 mL solution. Individual sample was subjected to several sorption – desorption cycle.

The method precision was estimated as the relative standard deviation (RSD) value for five replicate preconcentration. Results showed good precision (less than 10 %) where the RSD vary in the range 6.3, 5.3, 3.2 % of Cu, Zn and Mn respectively.

3.12. Accuracy

The standard (Merck) was used to study the accuracy add-found test was used to evaluate the accuracy of the developed preconcentration method. Synthetic samples was prepared from individual metal ion $(0.5\mu g L^{-1})$ then passed into the preconcentration column under the optimized conditions and the recovery and relative standard deviation RSD% values were found. The obtained results are complied in **Table 4**. The recoveries vary from 84.00 to 91.26% for AA-PUF. Also, the RSD values are in the range 1.208-4.762%. The results are in good agreement, showing that the proposed method might be used for metal ion determination, even at low concentrations. Finally, the recovery percentage and RSD% values are extensively efficient for analytical determination of these elements at low concentrations.

Table 4. Accuracy of the method as recovery and RSD values for founded test metal ions

Element	Added, µg mL⁻¹	Found*, µg mL⁻¹	Recovery (%)	RSD (%)	
Cu	0.5	0.456 ± 0.005	91.3	1.208	
Zn	0.5	0.420 ± 0.020	84.3	4.762	
Mn	0.5	0.437 ± 0.0057	87.3	1.321	

* Mean value for five measurements.

3.13. Analytical figures of merit

The analytical figures of merit of the present procedure using the new sorbents and their determination by FAAS were evaluated under optimal experimental conditions. Linear calibration graphs have been obtained represented by regression equation and correlation coefficient (r^2) as indicated in **Table 5**. The values of limit of detection defined as (blank + 3 s) where s is standard deviation of the blank determination are 0.14, 0.51 and 0.148 μ g L⁻¹ for Cu, Zn and Mn at AA-PUF column, respectively. The corresponding limit of quantification (blank + 10 s) values is range 0.16-1.49. The LOD values for AA-PUF which reflect greater sensitivity of the former. Obviously, the limit of detections are less than the concentration of the tested metal ions in the majority of real samples which enables quantification of these elements with sufficient accuracy.

Metal ion	Regression Equation,	\mathbf{r}^2	LOD (µgL ⁻¹)	LOQ (µgL ⁻¹)	Linear range (µgL ⁻¹)
Cu	A = 0.0683C - 0.0339	0.994	0.144	0.37	2-20
Zn	A = 0.321C + 0.1956	0.991	0.51	1.49	2-20
Mn.	A = 0.0118C + 0.006	0.999	0.148	0.16	2-20

Table 5. Analytical feature of the modified PUF sorbents

3.14. Analysis of real samples

The applicability of the synthesized sorbents was evaluated by analysis of real samples. Firstly, the pharmaceutical preparation Kerovit was analyzed by the proposed method. The obtained results are shown in Table 6. Adequate recovery values were obtained in the range 83.07-91.53% for AA-PUF. The corresponding RSD values varied in the ranges 1.05-4.13%, which are reasonable. The overall consideration of the recovery data indicates that it is quantitative for all metal ions.

Secondly, the content of metal ions under investigation was determined in biological sample fish liver, and two

environmental samples namely olive leaves and drinking water. The obtained results are presented in **Table 7.** The values for the RSD % are found to be in the range 1.02-8.3% which is considered relevant (less than 10 %) for real samples. The analytical results in **Table 7** are in agreement with the some reference methods. It indicates that the proposed method is reliable. The obtained data conferred susceptible accuracy of the developed method based on the satisfactory values of RSD in addition to the reasonably high sensitivity. Finally, satisfactory results were obtained for the elements would confirm good validity of the proposed method for the preconcentration of the investigated metal ions from pharmaceutical and natural.

Table 6. Determination of Cu, Zn and Mn in the pharmaceutical sample Kerovit

Metal ion	Reported (µg)	Found (µg)	Recovery (%)	RSD (%)
Cu	1.3	1.19±0.049	91.53	4.13
Zn	5	4.55 ± 0.048	91.00	1.05
Mn	1.3	1.08 ± 0.015	83.07	1.42

 Table 7. Determination of metal ions in environmental samples by the developed procedure

Coursely and love a	Madallian	Present Method		
Sample analyzed	Metal lon	Found (µgL ⁻¹)*	RSD%	
	Cu	4.2±0.087	2.07	
Fish liver	Zn	4.24±2.306	5.43	
	Mn	4.95±0.0503	1.02	
	Cu	1.05±0.046	4.38	
Olive leaves	Zn	3.88±0.2	5.15	
	Mn	0.24±0.02	8.33	
	Cu	2.4±0.163	6.80	
Drinking water	Zn	0.39±0.009	2.43	
Drinking water	Mn	0.36±0.016	4.54	

*Mean value to four replicate measurements (n=4),

Fish liver and olive leaves (μgg^{-1}), drinking water (μgL^{-1})

4. Conclusions

In the present work, a simple, rapid, cost effective and reliable method for the determination of trace amounts of Cu(II), Zn(III) and Mn(II) was developed. Directly attached acetylacetone to polyurethane was synthesized and applied to solid-phase sorbent for determination of metal ions in natural samples by extraction methodology in batch and column modes. Simple and fast preparation of the sorbents under mild reaction conditions to avoid decomposition of polyurethane foam. Recycling the sorbent more than 70 times and preconcentration factor 100 was achieved. The developed methods have been successfully applied to determination of trace metal ions in pharmaceutical, biological and environmental samples. Satisfactory accuracy and precision of the methods were obtained.

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